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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/647,786	12/18/2000	Eiji Hayakawa	2500.5	4015
5514 75	90 03/22/2002			
FITZPATRICK CELLA HARPER & SCINTO			EXAMINER	
• • • • • • • • • • • • • • • • • • • •	30 ROCKEFELLER PLAZA NEW YORK, NY 10112		PULLIAM, AMY E	
			ART UNIT	PAPER NUMBER
			1615	
			DATE MAILED: 03/22/2002	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
		HAYAKAWA ET AL.				
Office Action Summary	09/647,786					
• • • • • • • • • • • • • • • • • • •	Examiner	Art Unit				
The MAILING DATE of this communication a	Amy E Pulliam	1615				
Period for Reply	ppears on the core cheek than the	20.700000.100.700				
A SHORTENED STATUTORY PERIOD FOR REF THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a re - If NO period for reply is specified above, the maximum statutory perions - Failure to reply within the set or extended period for reply will, by state - Any reply received by the Office later than three months after the main earned patent term adjustment. See 37 CFR 1.704(b). Status	N. 1.136(a). In no event, however, may a reply be to eply within the statutory minimum of thirty (30) do do will apply and will expire SIX (6) MONTHS froute, cause the application to become ABANDON	timely filed ays will be considered timely. m the mailing date of this communication. IED (35 U.S.C. § 133).				
1) Responsive to communication(s) filed on 1	<u>8 December 2000</u> .					
2a) ☐ This action is FINAL . 2b) ☑	This action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
	Claim(s) <u>1-17</u> is/are pending in the application.					
4a) Of the above claim(s) is/are withdrawn from consideration.						
<u> </u>	5) Claim(s) is/are allowed.					
•	6) Claim(s) <u>1-17</u> is/are rejected.					
7) Claim(s) is/are objected to.	Non alaakkan na matuu maa					
8) ☐ Claim(s) are subject to restriction and Application Papers	i/or election requirement.					
9) The specification is objected to by the Examin	ner					
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.						
If approved, corrected drawings are required in reply to this Office action.						
12) The oath or declaration is objected to by the Examiner.						
Priority under 35 U.S.C. §§ 119 and 120						
13)⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a)⊠ All b)□ Some * c)□ None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority docume	2. Certified copies of the priority documents have been received in Application No					
 3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 						
14) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).						
a) ☐ The translation of the foreign language p 15)☐ Acknowledgment is made of a claim for dome						
Attachment(s)	,,					
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Informa	ry (PTO-413) Paper No(s) I Patent Application (PTO-152)				

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DETAILED ACTION

Receipt is acknowledged of the Declaration and Preliminary Amendment A, both received December 19, 2000.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-17 are rejected under 35 U.S.C. 102(b) as being anticipated by US Patent 4,047,866 to Shah. Shah discloses an automatic self-lubricating rotary tablet press. Shah teaches that the use of lubricants in tablet formulations is known, but there are disadvantages associated with it. Instead, Shah teaches a tablet press, using punches and dies, wherein a lubricator is attached as part of the compression equipment, and applies controlled amounts of lubricant to the die and punch faces (c 4, claims 1). Furthermore, Shah teaches that the lubricant is applied by spraying onto the punch faces and dies (c 4, claims 4). It is the position of the examiner that this disclosure anticipates the limitations of applicant's claims.

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Claims 1-17 are rejected under 35 U.S.C. 102(b) as being anticipated by US

Patent 3,461,195 to Sebastiani. The above discussed patent (Shah) states that

Sebastiani teaches a method for spraying lubrication of the punches of a single station
tableting press (Shah, c 1, I 38-40). Additionally, Sebastiani teaches a lubricating
apparatus for applying lubricating powder to the punches of a tableting machine in order
to lubricate the free faces of the plugs to produce tablets having a smooth and solid
surface (c 1, lines 15-50). Lastly, Sebastiani teaches that the lubricant is sprayed
through a conventional air compressor (c 2, I 28-30). It is the position of the examiner
that these teachings anticipates applicant's claims.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Shah or Sebastiani, as discussed above, and in view of the following comments. Shah and Sebastiani teach a method for spraying a lubricant onto the punches and dies of a compression tableting machine, in order to achieve better tableting. Neither reference specifically states that the punches and dies are located inside a spray chamber, but they both teach that the lubricant is applied through a spraying process. Therefore, one would expect that there is a spray chamber present in the apparatus. It is the position

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ordinary skill in the art at the time the invention was made.

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of the examiner that one of ordinary skill in the art would have been motivated to use the method and apparatus taught by Shah or Sebastiani in order to lubricate the punches and dies of a compression tableting system. The expected result would be a compressed tablet which does not adhere to the punches or dies during processing. Therefore, this invention as a whole would have been *prima facie* obvious to one of

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Amy E Pulliam whose telephone number is 703-308-4710. The examiner can normally be reached on Mon-Thurs 7:30-5:00, Alternate Fri 8:30-5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thurman Page can be reached on 703-308-2927. The fax phone numbers for the organization where this application or proceeding is assigned are 703-305-3592 for regular communications and 703-305-3592 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-1235.

THURMAN K. PAGE SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 1600

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